

# **KLARUW SYSTEMS**

But what about Skid Resistance  
Retexturing- the sustainable approach

Tim Naidu  
Briser Road Safety



# Outline

The Problem: Litigation  
Provision of Skid Resistance  
Causes of Low Skid Resistance  
Measurement

Maintenance Options  
Retexturing Methods  
Practical Applications  
Considerations

# Reliable Road Surface Requirements

Ride quality

Waterproof

Contamination resistant

Economic Maintenance

Strength & Durability

Noise reduction

Spray reduction

Water dispersion

Grip



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# Macro and Microtexture



Positive  
Texture

## 1.8 Ford Focus driven at 70MPH

Breaking distance with 1.6mm tread: 135M

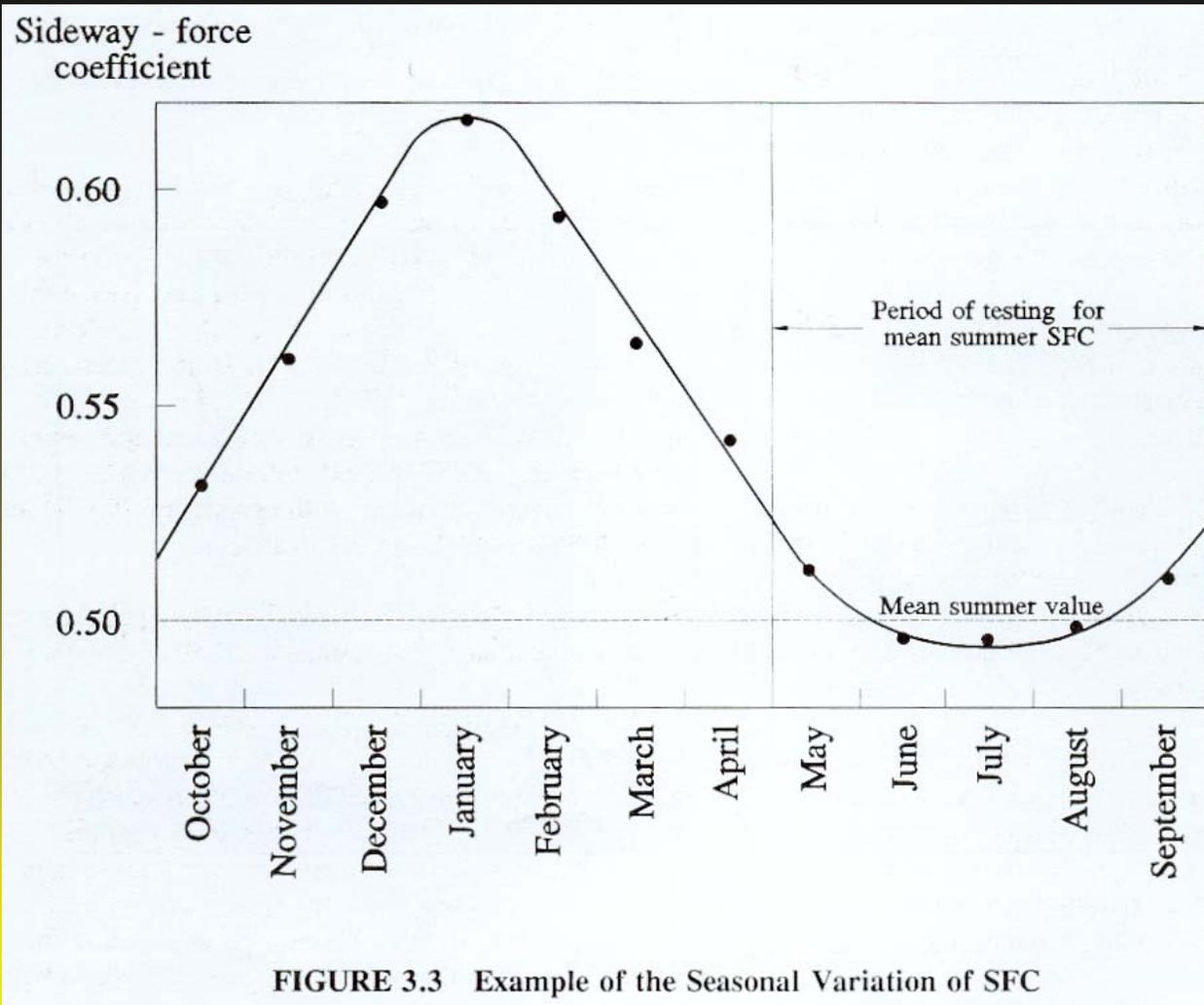
Breaking distance with 3.0mm tread: 91M (-30%)

Auto Express Magazine: Wet Grip Shock



ive  
re

# Seasonal Variations



# Litigation issues

Civil Action:

10 years: 8 fold increase- +9% per annum

80%: highway maintenance- Surface is third

New Protocols for Road Death Investigation  
Investigate all incidents as "Unlawful Killings"  
until the contrary is proved

HSE - MORR

EuroRap

(European Road Assessment Programme)

AA Foundation: Get a Grip-Tyres, Road Surfaces  
& Traffic Accidents

# Litigation issues

Codes of Practices

HD28/04 Management of Skid Resistance

# HD28/04 Management of Skid Resistance

## 4. Setting Investigation Levels

### 4.12 Factors:...low texture depth

## 6. Prioritising of Treatment

### 6.2 HD36-Surfacing materials for new and maintenance construction (departures)

### HD37- Bituminous surfacing materials and techniques

### HD38-Concrete surfacing and materials ...retexture-SR and/or Texture Depth

# HD28/04 Management of Skid Resistance

Annex 1: Background information.....

.....road surface properties

A 1.4 Micro & Macro texture

A 1.5 Tabled effect

A 1.8 Traffic/Temp/Surface characteristics

HD29/94 Structural Assessment Methods

A 4.14 Content of Site Investigation-Texture

# Litigation issues

Codes of Practices

HD28/04 Management of Skid Resistance

CSS Guidance Note: Skidding Resistance

Well-maintained Highways

Code of Practice for Highway Maintenance Management

Road Liaison Group

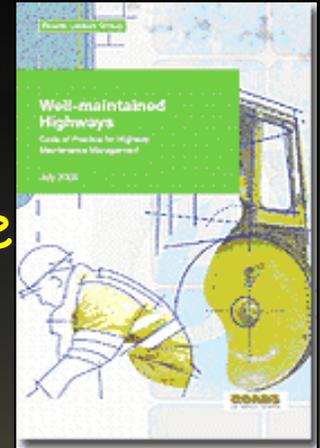
July 2005



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## 9.8 Skid Resistance Survey Requirements

### 9.8.1 HD28/04 Management of Skid Resistance CSS Guidance Note: Skidding Resistance IAN 49/03 or Early Life SR Strategy



### 9.8.5 Appoint a member of staff to be responsible

### 9.8.6 SR Policy as part of their HAMP:

the documentation, to be retained to enable implementation of policy to be demonstrated (in court if necessary)

### 9.8.17 Where skidding resistance is low... remedial treatment should be prioritised

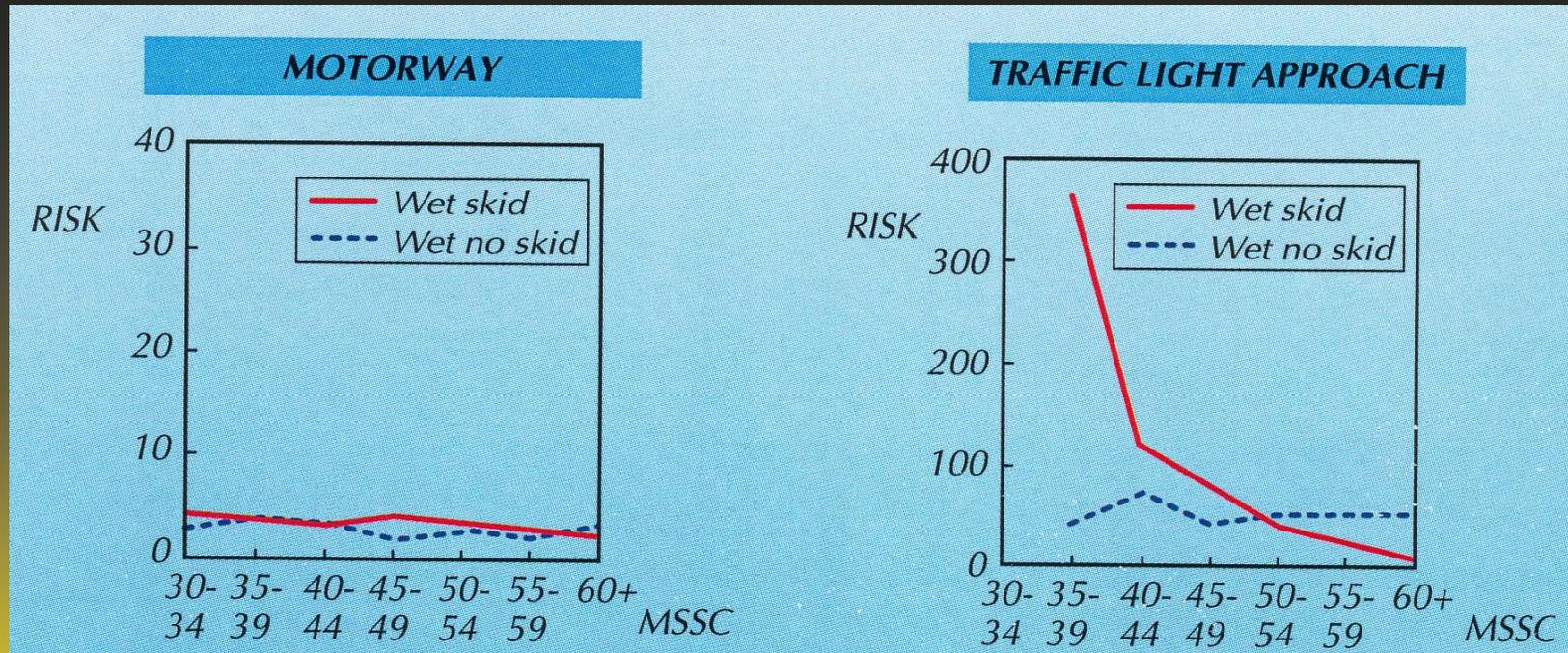
SA3: % SCRIM surveyed

# Designing for Safety: Skid Resistance

Table 1 Investigatory Levels recommended for the revised HD28

Site category and definition		Investigatory level at 50km/h							
		0.3 0	0.35	0.4 0	0.45	0.5 0	0.55	0.6 0	0.65
A	Motorway class								
B	Dual carriageway non-event								
C	Single carriageway non-event								
F	Approaches to and across minor and major junctions, approaches to roundabouts								
K	Approaches to pedestrian crossings and other high risk situations								
L	Roundabout								
G1	Gradient 5-10% longer than 50m								
G2	Gradient >=10% longer than 50m								
H	Bend radius <500m – dual carriageway								
H	Bend radius <500m – single carriageway								

# Designing for Safety: Risk

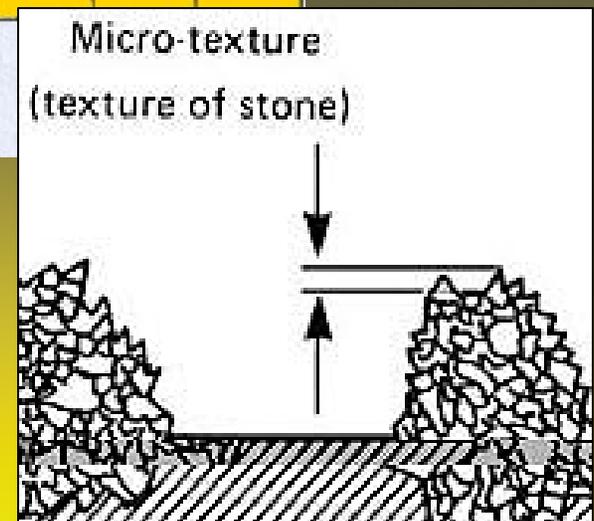


Statistical analysis of site category accident rates determines default SR level

TRL Report 622:  
Accidents and the SR standard for strategic roads

# Designing for Safety: Surface Quality of Aggregate: PSV

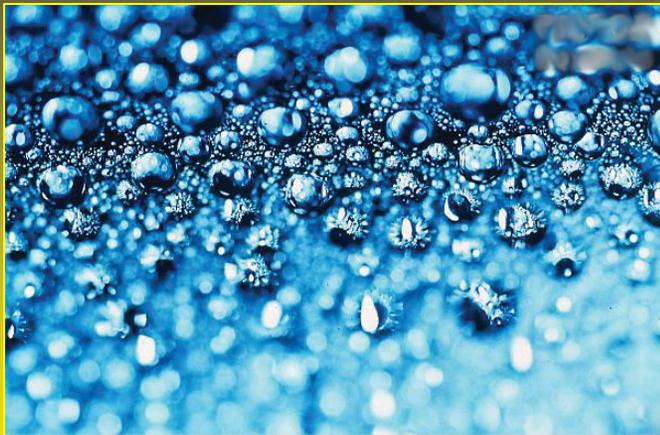
Site Definitions	Traffic (cv/lane/day) at design life									
	0-250	251-500	501-750	751-1000	1001-2000	2001-3000	3001-4000	4001-5000	5001-6000	Over 6000
Motorway (mainline), Dual carriageways (non-event)	50	50	50	50	50	55	60	60	65	65
Motorway mainline, 300 m approaches to off-slip roads	50	50	50	55	55	60	60			



DMRB Vol.7 Sec.5 Ch.3: HD36/06

# Loss of Skid Resistance

## Contamination



# Factors affecting Macro Texture

## Surfacing:

Failure to meet spec  
Over-rolling/mix

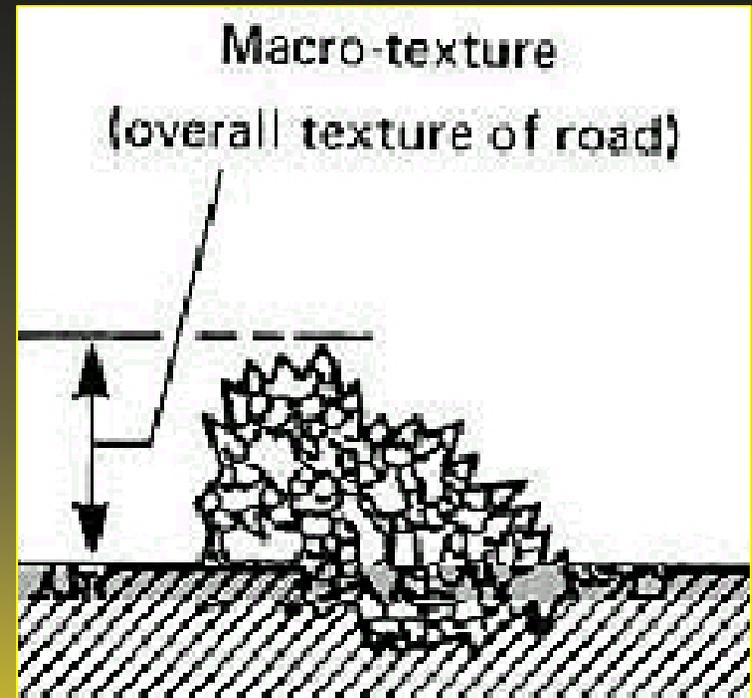
## Fatting up:

Curing/Mix  
Multi layers

## Aggregate:

Depression  
Wear

Detritus blockage



# Factors affecting Micro Texture

Contamination:

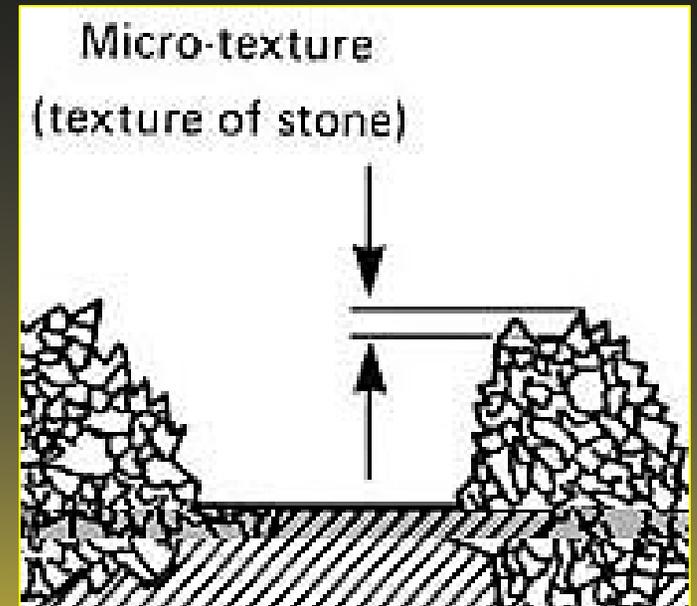
Rubber

Detritus

Bitumen

Polishing:

PSV/AAV/Traffic



# The Early Life SR of New Surfaces

## Issues

### LETTER TO THE EDITOR

**SOMETHING TO SAY?** Surveyor welcomes letters from readers. Our address is 32 Vauxhall Bridge Road, London SW1V 2SS. Fax: 020 7973 6677. E-mail: editorial.surveyor@hemming-group.co.uk. We reserve the right to edit letters for clarity and brevity.

## Reassurance needed from industry over SMA doubts

Alleged problems with early life skid resistance on stone mastic asphalt should not be combined with 'enough' texture depth will be 'enough' to deliver the early life skid-resistance. 'slippery new surface' signs? We could all club together to hire the KJ Law Tester

Skid Resistance during first 3-6 months

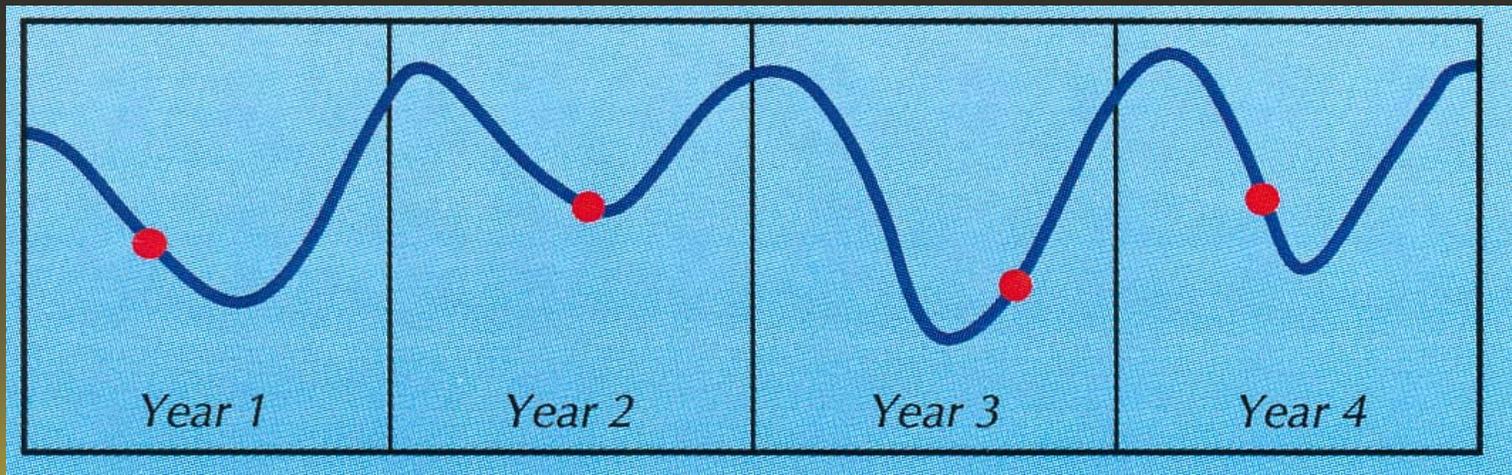
Melting of binder film in the dry

Blinding of Microtexture in the wet

# Skid Resistance Testing



# HD 28/04 Management of Skid Resistance



CSC - Characteristic SCRIM Coefficient

Code of Practice for Highways Management:  
MSSC, Annual with Benchmark or Annual

# Macro Texture Testing



Sand Patch-Volumetric  
1.5mm new



TRACS  
1.1 mm SMTD  
equivalence



If it's slippery  
when wet  
what can we do?



# Skid Resistance Improvement Options

Slippery Road Signs

High Friction Dress

Surface Dress

Resurface

Recycle

Retexture



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- **DMRB Vol.7 Sec.4 Ch 2**

HD 32/94 Maintenance of Concrete Roads

- **DMRB Vol.7 Sec.5 Ch 3**

HD 38/97 Concrete Surfacing & Materials

- **DMRB Vol.7 Sec.4 Ch 2**

HD 31/94 Surface Treatments

- **TRL 298 and 299**

Mechanical retexturing of roads: Process eval. & durability

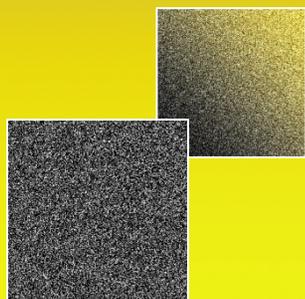
- **DMRB Vol.7 Sec.5 Ch11**

HD 37/99 Retexturing (Bituminous)

"Retexturing is the mechanical reworking of a sound road surface to restore either skidding resistance, texture depth or both."

"11.5. Advantages include:

a) Conservation of natural resources by reworking an existing surface"



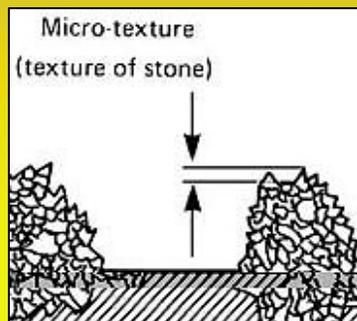
Design Manual for Roads and  
Bridges(DMRB) - Vol 7

# High Specification Aggregate Statistics

Use of NTS has seen HSA annual demand increase from 2.6Mt to 6.1Mt between 92 and 02: +135%

23 HSA quarries in UK of which 13 are in England  
HSA imported from outside England increased from 0.92Mt to 2.25Mt: + 145%

Current demand/supply provides for 17 years



"The sustainable use of HSA in SR road surfacing in England"  
Capita Symonds 2005

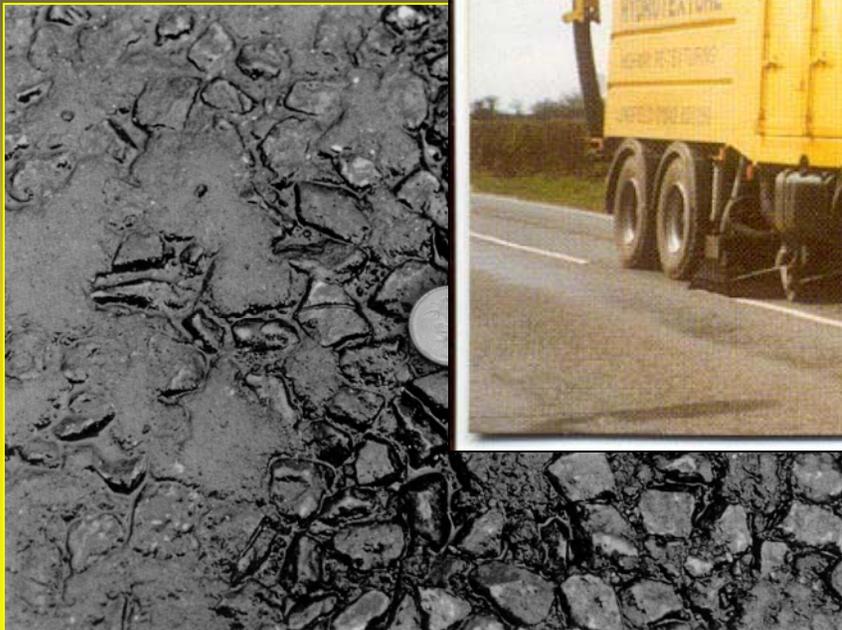
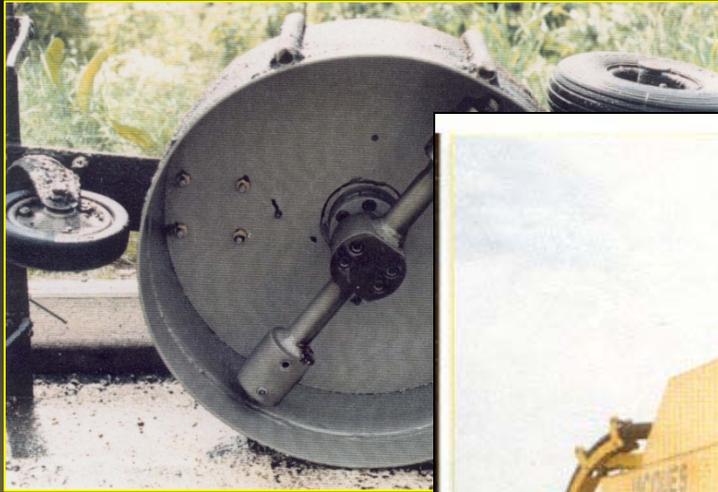
# Retexturing - DMRB

Volume 7 Section 5  
Part 2 HD 37/99

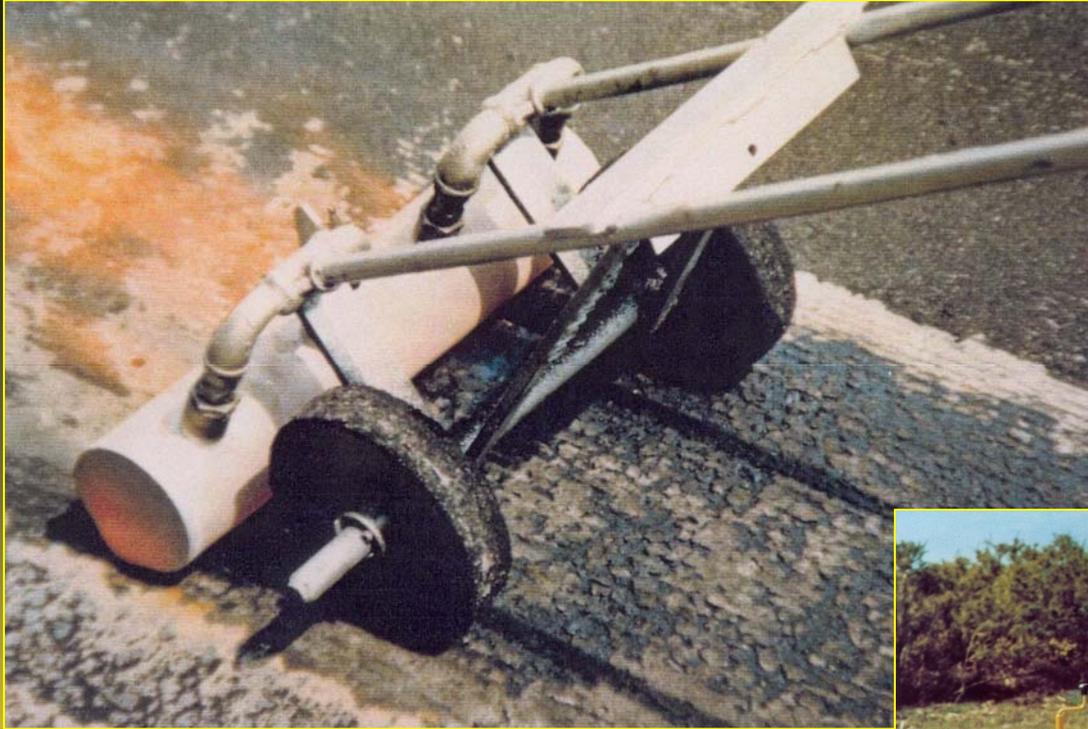
Chapter 11  
Retexturing (Bituminous)

Surfacing type	Original condition: effect required from treatment	Suitability of treatment processes							
		Bush hammering	Shot blasting	Grooving/ grinding	Longitudinal scabbling	Orthogonal grooving	Carbonising	Water-jetting	
Chipped rolled asphalt	Polished aggregate: good <sup>1</sup> texture recovery of skidding resistance	✓	✓	✓	✓	✓	○	○	
		✓	✓	✓	x	x	○	○	
	Embedded chippings: good <sup>2</sup> SR recovery of texture depth	○	✓	○	x	✓	✓	✓	
		○	✓	○	x	○	✓	✓	
	Excessive noise/ excessive texture	good SR	✓	x	○	✓	x	x	x

# Water Retexturing/Captive Hydrology



# Carbonising



Outside scope of TRL 1994 project



Grooving



Orthogonal Grooving



Longitudinal Scabbling

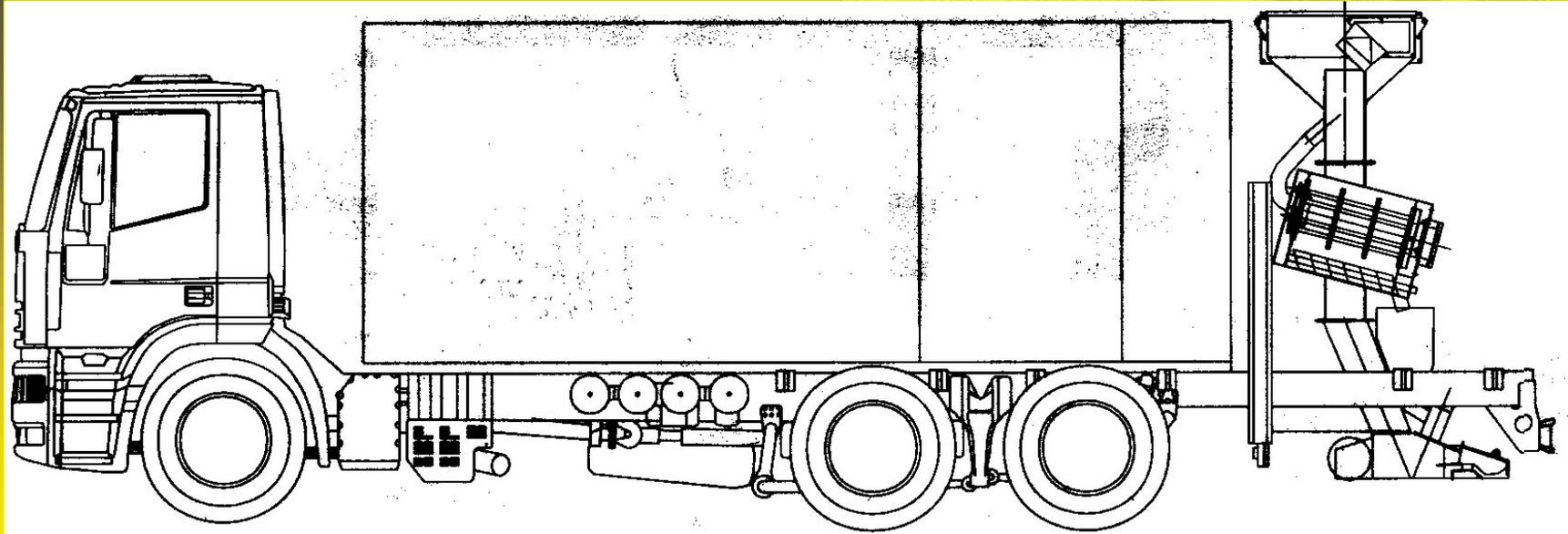
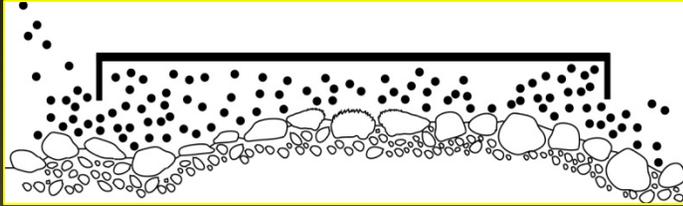


Micro-milling



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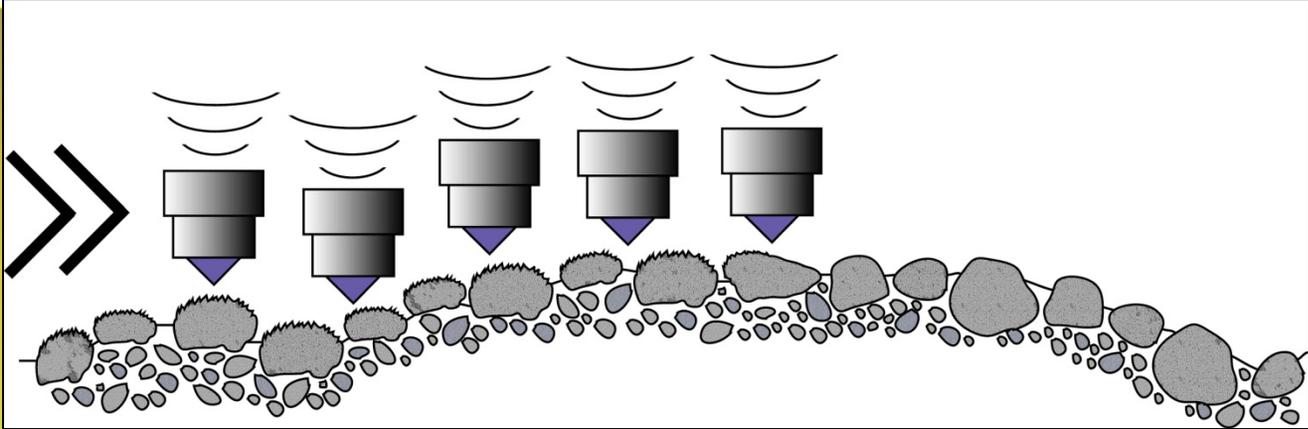
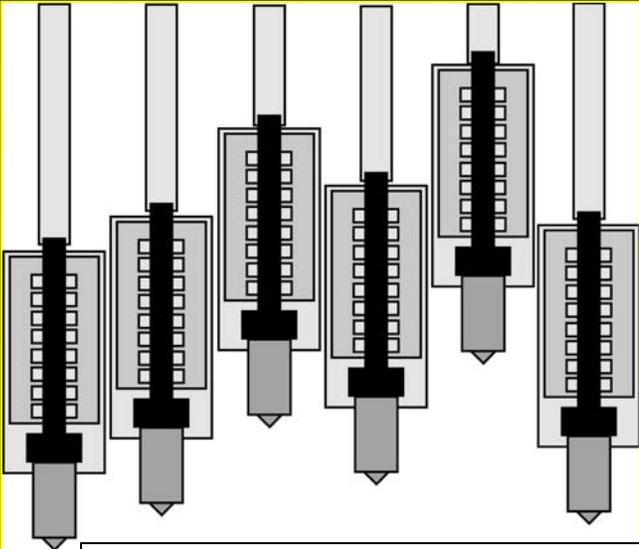
# Shot Blasting/Preening



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# Bush Hammering (Klaruwtex 190)

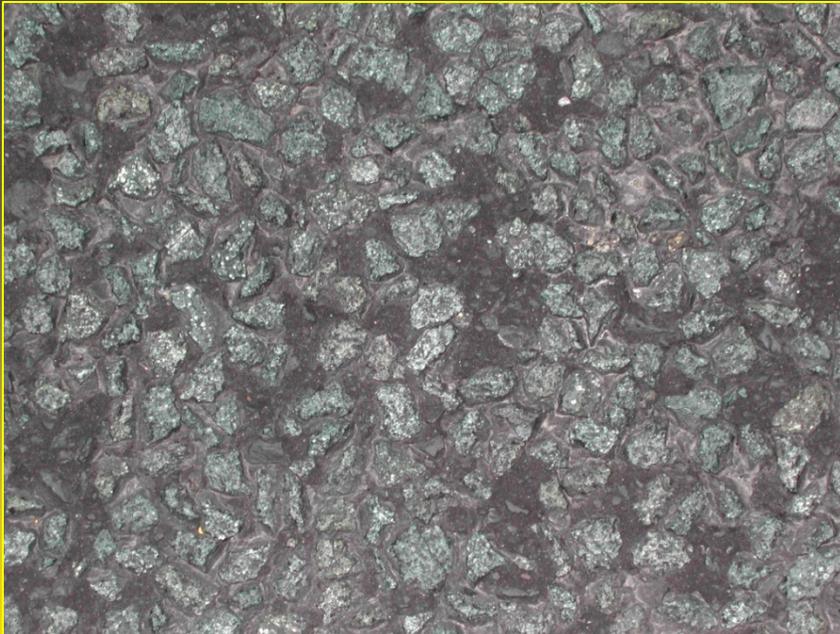


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# Bush Hammering (Klaruwtex190)

Before

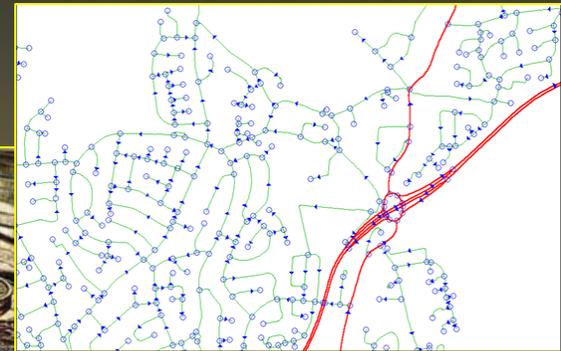


After



The effect

# How Retexturing can be used



# Response to SR testing



SCRIM 2001-02      TREATMENT:- RETEXTURING      Ref No HR 285  
Area 2700

Road	Location	Length	Approx Width	Treatment	Section & chainage
A65 Plan No 13	Between Galegreen and Lanc's boundary	185m	3.6	Retexture	3/74 ch 70 to 255 W/B
A65 Plan No 12		20m	3.6	"	ch 455 to 475 W/B
A65 Plan No 11		20m	3.6	"	ch 715 to 695 W/B
A65 Plan No 10		145m	3.6	"	ch 475 to 620 E/B
		30m	3.6	"	ch 100 to 130 E/B
A65 Plan No 9	Between A687 and Ingleton	40m	3.6	Retexture	2/08 ch 460 to 500 W/B
A65 Plan No 8	East side of Ingleton	20m	3.6	Retexture	2/58 ch 205 to 225 W/B

# Response to RTAs



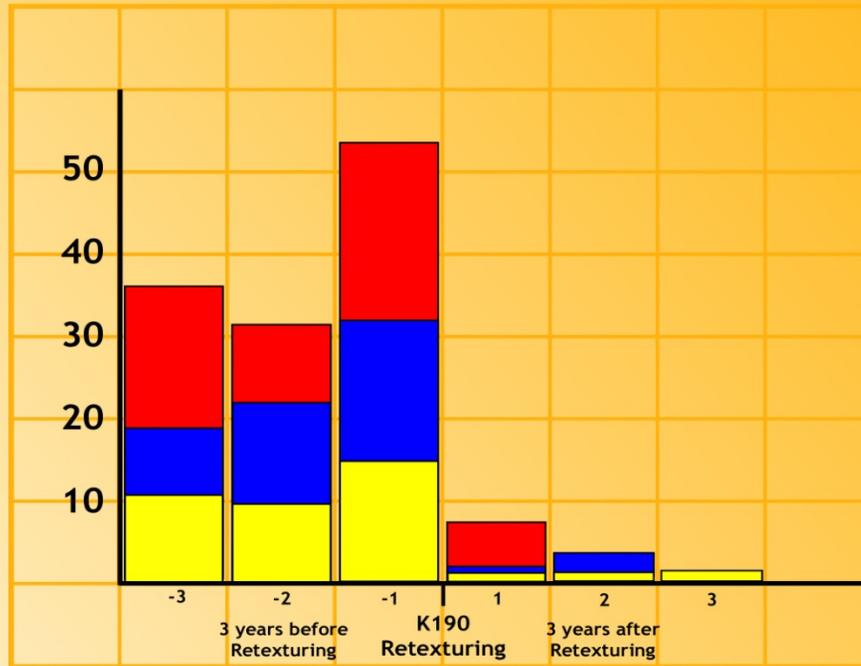
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# Case Study : Wet Skid Crash Reduction



Wet Skid  
Crashes



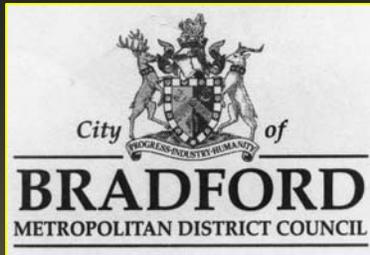
Time

- Key
- 5 sites with results for three years following retexturing
  - 9 sites with results for two years following retexturing
  - 15 sites with results for first year following retexturing

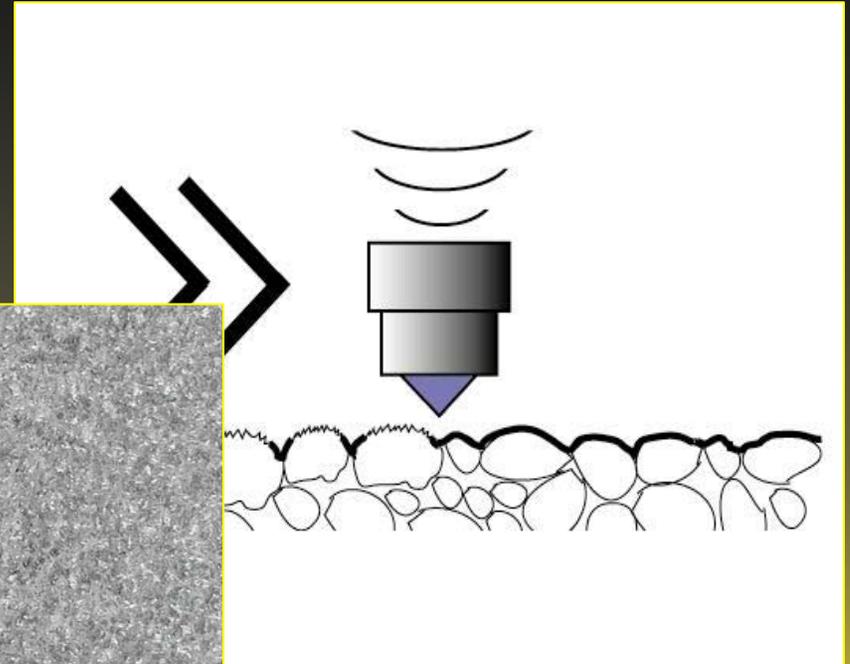


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# Stop-gap measure

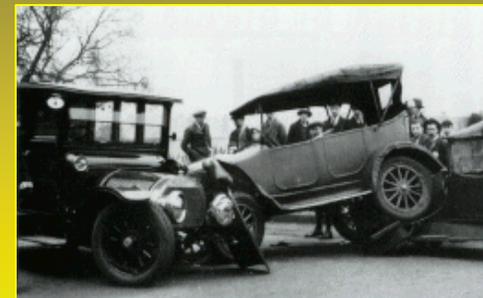
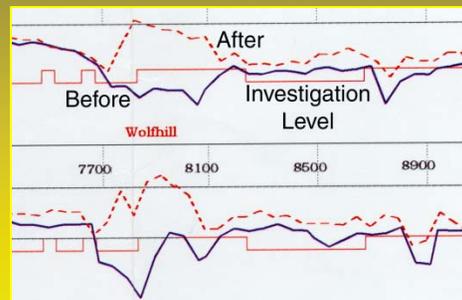


# Accelerated Weathering



# Network Asset Management

- Maintains SR above IL
- Reduces wet skid crashes
- Establishes rate of polishing
- Assists maintenance planning
- Reduces whole life costs



# Retexturing Considerations

DMRB

Micro or Macro

Repeatability

Surface

Drainage

Roundabouts

Selectivity

Collateral Damage

Surface Profile

Full Lane Width

Speed

Weather Dependency



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# Why Retexture?

Improve safety and reduce crashes

Make best use of resources

Whole life cost savings

Social and Political obligations

3<sup>rd</sup> Party Claims/Litigation



END

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